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## Document Information

Vehicles affected: P14 - 720S, 720S Spider

Location: Body BIW - Panels

Topic: Upper bodyside rear panel not aligned with the door

Condition: Permanent

Diagnostic Trouble Codes: N/A

## Measure

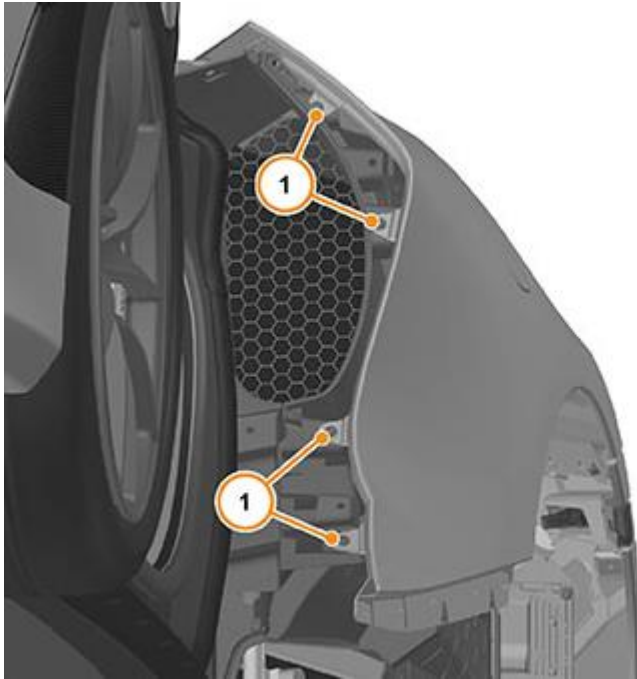
On 720S vehicles the body fitment is different compared to all other McLaren vehicles. The door is the master panel that defines the position / adjustment of the rest of the panels. This means all other panels are set with reference to the door.

If you experience an under flush condition of the rear bodyside upper, as outlined in the pictures below, then follow the instructions enclosed to assist you adjusting the rear body panel.





1. Remove upper bodyside rear panel as per SIS instructions: DA-RM-02A051-03-001 - Remove/Install bodyside - Upper.
2. Loosen the HTR mounting bolts to the frame and lift the HTR assembly upwards into its highest position.
3. Secure the HTR assembly in its highest position.
4. Position the bodyside rear panel on the vehicle but do not secure at this stage.
5. Close the door with the bodyside rear panel loosely in place.
6. One technician should align the bodyside rear panel to the door and hold in place.
7. A second technician should tighten the lower fixings only of the bodyside rear panel to secure the panel in position.
8. Open the door and inspect the bodyside rear panel fixing holes to the HTR intake (1).



9. If the holes have moved it may be required to rework the slots as per image below and add larger washer to secure the panel to the HTR intake.

10. Once the correct alignment is achieved, secure the remaining fixings of the bodyside rear panel as per SIS instructions.



## Parts Information

N/A

## Attachments

N/A

## KA Updates Information

21/04/2021 - Template Updated

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